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007183

D412-705-013
Job Sheet 187293



Part No: D412-705-013

Job Qty: 2 ea

Part Name: Intake Plenum Access Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F SHEET 18 IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1052 07-11-05
DD Verified by:EC IPP Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup Hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	2 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 21 2018
110	Packaging	2 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-4		DEC 31 2018
120	QC	2 pcs	12/21/18	12/21/18	0.00	0.00	QC4		DEC 31 2018
130	Packaging	2 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-2		DEC 31 2018
135	DC	2 pcs	12/21/18	12/21/18	0.00	0.00	DC		DEC 31 2018
140	QC21-FG	2 Ea	12/21/18	12/21/18	0.00	0.00	QC21		DEC 31 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-705-013 Location : FG027
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-705-013 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245-041	Access Panel Assembly LH	2 Ea (1 ea)	90-Start up Operation	5140826
D3245-042	Access Panel Assembly RH	2 Ea (1 ea)	90-Start up Operation	5098065 X1
D3245-043	Door Assembly	4 Ea (2 ea)	90-Start up Operation	5138200
D3245-11	Gasket 9.01	4 Ea (2 ea)	90-Start up Operation	5094816 X2 5136078 X2
D3245-13	Gasket 9.50	4 Ea (2 ea)	90-Start up Operation	5030644 X1 5133466 X3
D3245-9	Gasket 8.35	4 Ea (2 ea)	90-Start up Operation	5136036
MS20427M3-3	Rivet	32 Ea (16 ea)	90-Start up Operation	51134738 X10 5120544 X22
MS21060-L3K	Nut Plate	16 Ea (8 ea)	90-Start up Operation	5122082

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245-041	2	2	0
	D3245-042	2	3	0
	D3245-043	4	5	0
	D3245-11	4	6	0
	D3245-13	4	5	0
	D3245-9	4	4	0
	MS20427M3-3	32	992	0
	MS21060-L3K	16	112	0

Part Specifications

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____ 					

Specifications could not be found.

Plex 11/29/18 2:51 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
FAULT CATEGORY <table style="width: 100%; border: none;"> <tr> <td style="width: 50%; vertical-align: top;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up </td> <td style="width: 50%; vertical-align: top;"> ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread </td> </tr> </table>						☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						

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Container No: S140936



Part: D412-705-013

Job No: 187293

Serial No/Batch: S140936

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH04 - 25 Issue Date: FA030616 ST019941

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

Change Record

PAGE 1 OF 1

Part Number: D412-705-013

Description: INTAKE PLENUM ACCESS PANEL

[illegible]

